



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3529-1
Job Sheet 167424



Part No: D3529-1

Job Qty: 8 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/6/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

DWG Rev. A ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	11/3/17	11/3/17	0.00	0.00	Start up container		DC
110	Waterjet	8 pcs	11/3/17	11/3/17	0.00	1.65	Waterjet1		DC
120	CNC Vertical Machining	8 pcs	11/6/17	11/6/17	0.49	9.41	HAAS 1		SL
130	QC	8 pcs	11/6/17	11/6/17	0.00	0.00	QC2		SL
140	QC	8 pcs	11/6/17	11/6/17	0.00	0.00	QC8		FK 17-11-9
150	Packaging	8 pcs	11/6/17	11/6/17	0.00	0.00	Packaging3	4542	SD
160	QC21-SA	8 Ea	11/6/17	11/6/17	0.00	0.00	QC21		17/11/14

Part Op 110 - CUT BLANK AS PER FILE D3529-1BLANK

Descriptions: 120 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio FA645 and Dwg D3529

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MUHMWB10	12	1,377	0	0
	136453	16			

Part Specifications

Specifications could not be found.

Plex 10/31/17 12:38 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S005051



Bearpaw

PART NO: D3529-1

Revision:

Operation:

Quantity:

Change No:

Start up Operation
8

Mfg Date: 11/01/17
Job No: 167424

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DART AEROSPACE LTD		Work Order: 167427
Description: Bearpaw		Part Number: D3529-1
Inspection Dwg: D3529	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet	Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	5.50	+/-0.030	5.506	✓		Ver EDC	
B	0.07 x 45°	+/-0.030 x 0.5°	0.065 x 45°	✓		Ver EDC	
C	R0.25	+/-0.030	R.0.250	✓		R.G.	
D	0.250	+/-0.010	0.252	✓		Ver EDC	
E	0.625	+/-0.010	0.633	✓		Ver EDC	
F	0.950	+/-0.010	0.950	✓		Ver EDC	
G	1.63	+/-0.030	1.596	✓		Ver EDC	checked with Matthew, he said good to go
H	12.14	+/-0.030	12.125	✓		TAPE	
I							
J	5.70	+/-0.030	5.70	✓		Ver EDC	
K	0.375	+/-0.010	0.381	✓		Ver EDC	
L	0.525	+/-0.010	0.532	✓		Ver EDC	
M	0.13 x 45°	+/-0.030 x 0.5°	0.130 x 45°	✓		Ver EDC	
N	R0.50	+/-0.030	R.0.5	✓		R.G.	
O	12.76	+/-0.030	12.76	✓		TAPE	
P	3.38	+/-0.030	3.38	✓		Ver EDC	
Q	3.75	+/-0.030	3.755	✓		Ver EDC	
R	5.187	+/-0.010	5.186	✓		Ver EDC	
S	5.25	+/-0.030	5.25	✓		Ver EDC	
T	7.13	+/-0.030	7.129	✓		Ver EDC	
U	Ø0.260	+0.006/-0.001	0.259	✓		G.P.	
V	0.30	+/-0.030	0.301	✓		Ver EDC	
W	0.93	+/-0.030	0.930	✓		Ver EDC	
X	1.30	+/-0.030	1.300	✓		Ver EDC	

Measured by: SC	Audited by: FK	Prototype Approval:	N/A
Date: 17/11/08	Date: 17-11-08	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.01	New Issue	KJ/JLM	
B	08.05.06	Dimension I removed	KJ/DD	